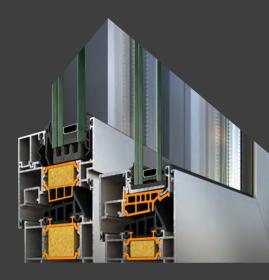


The system SUPREME S77 is ALUMIL's proposal for advanced insulating casements, with modern flat design which meet the high standards of private and public buildings in Western Europe. It is the ideal solution for projects that require high performance and maximum safety.

Furthermore, the system offers minimal design for windows & patio doors with the concealed sash and fittings. The SUPREME S77 satisfies the demanding levels of thermal insulation, water tightness performances which in combination with sound reduction, make it ideal for the most demanding projects.

- High thermal insulation value $U_{\epsilon} \ge 0.85 \text{ W/m}^2\text{K}$, certified by ift Rosenheim Institute.
- Visible aluminium face width 93 mm and only 67 mm for concealed sash.
- Maximum watertightness with 3 levels of EPDM gaskets and co-extruded EPDM and foam gasket.

- Specially designed low threshold for easy access for people with disabilities.
- For all typologies of hinged windows and patio doors.
- Wide range of sill profiles available.

























//lumil





TECHNICAL CHARACTERISTICS

| Visible aluminium face width | 93 mm (only 67mm for concealed sash) |
|------------------------------|--------------------------------------|
| Frame height | 61 mm |
| Frame width | 77 mm |
| Sash height | 73 mm |
| Sash width | 85 mm |
| Sash weight | Up to 150 kg |
| Glazing | 23 to 72 mm |
| Insulation | Polyamides 40 mm width, |

TYPOLOGIES



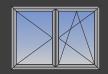
Single tilt <u>& tu</u>rn casement



Single tilt & turn casemen with P.W.D. frame



Single tilt & turn with side-hung casement



casement with P.W.D. frame



Kooltherm, PE insulation foam

Single tilt & turn with fixed light



Single tilt & turn with side-hung casement and fanlight



Single tilt & turn with side-hung and bottom hung casement



Horizontal pivo casement



Vertical pivo

Concealed sash



Single tilt & turn casement



Single tilt & turn casement with P.W.D. frame



Single tilt & turn with side-hung casement



Single tilt & turn with side-hung casement with P.W.D. frame



Μονόφυλλο ανοιγόμενο ανακλινόμενο με σταθερό



with side-hung casement and fanlight a



Single tilt & turn nt with side-hung and bottom hung casement

CERTIFICATES

| * | Air permeability EN 1026, EN12207 | CLASS 4 |
|---|--|---|
| | Watertightness EN 1027, EN 12208 | CLASS E1500 |
| 7 | Resistance to wind load EN 12210, EN 12211 | CLASS C5/B5 |
| | Burglar resistance EN 1627-1630 | RC2 |
| | Sound reduction EN 14351, EN 717 | Rw (C;Ctr) = 42 (-2;-8) dB |
| 訊 | Thermal Insulation EN 10077-2 | U _w =0,95 W/m ² K * |

^{*} For window dimensions 1,60 x 2,40 m and U_q = 0,7 W/m²K



ALUMIL SA
KILKIS INDUSTRIAL AREA
GR 61 100, KILKIS
TEL: +30 23410 79300
FAX: +30 23410 71988
www.alumil.com